

Work Order ID 109790

December-02-13 9:50:09 AM

D2757
B109790

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Item ID: D2757

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Outer Doubler

Start Date: 12/02/13 Start Qty: 35.00 *35*

Cust Item ID:

Required Date: 12/02/13 Req'd Qty: 35.00 *35*

Customer:

Reference: re-alodine

Approvals: Process Plan: ✓ Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2757	Rev A

130	Chemical Conversion Coat per QSI005 4.1	0.00
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130

HandFinish
Hand Finishing

Memo

PULL FROM STOCK:
14 X D2757 B77079
21 X D2757 B9235

RE-ALODINE

35 26 13.12.9

140

140

QC
Quality Control

QC- Inspect Part Finish

Memo

0.00
0.00
DAS
27
9-89
13/12/09

35

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Item ID: D2757 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Outer Doubler
Start Date: 12/02/13 Start Qty: 35.00 ***35*** Cust Item ID:
Required Date: 12/02/13 Req'd Qty: 35.00 ***35*** Customer:
Reference: re-alodine

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <u>51018</u>	0.00							
150									
Packaging	Memo	0.00				<u>35</u>	DAS 28 9-89	<u>13-12-9</u>	
Packaging	RE-IDENTIFY USING NEW B/N								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

13/12/11 

13-12-10

Picklist Print

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Work Order ID: 109790

Parent Item: D2757

Parent Item Name: Outer Doubler

Start Date: 12/02/13

Required Date: 12/02/13

Start Qty: 35.00

Required Qty: 35.00

Comments: IPP B98.11.25 New order of procedure DM IPP REV:C 11.05.09 now made on
waterjet DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2757 Outer Doubler		Manufactured	No				Each	0.0000		35			

9235 x 21
77079 x 14

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